



KHARK PETROCHEMICAL CO.
K.P.C

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FM-ENG-04-05

NAPHTHA

PRODUCT AT KHARK PETROCHEMICAL COMPANY

<u>TEST</u>	<u>ASTM METHOD</u>	<u>RESULTS</u>
1 - DENSITY @ 15 °C	D- 4052	0.64-0.67
2 - COPPER CORROSION	D-130	1 a
3 - TOTAL SULPHUR (MAX PPM)	D-5453	300
4 - LEAD CONTENT (MAX PPB)	IP-224	40
5 - IBP (MIN °C)	D-86	30
6 - FBP (MAX °C)	D-86	160
7 - PARAFIN (MIN VOL %)	D-5134	84
8 - OLEFIN (MAX VOL %)	D-5134	1
9 - NAPHTHENE (MAX VOL %)	D-5134	10
10 - AROMATIC (MAX VOL %)	D-5134	BALANCE
11-DOCTOR TEST	IP-30	+VE
12 - RVP (MAX PSIA)	D-323	14
13 - COLOR MIN	D-156	+25